



# Pinjalac HB 30

LACQUER SYSTEMS FOR EXTERIOR WINDOWS AND DOORS

## Outstanding durability and eyecatching finish

PINJALAC HB 30 WATER-BORNE LACQUER SYSTEMS ARE DESIGNED FOR PROTECTING EXTERNAL WOODEN SURFACES SUCH AS WINDOW FRAMES AND DOORS.

### Durable finish on surfaces exposed to everyday weathering

Pinjalac HB 30 offers excellent protection against water penetration (tested according to the EN 927-1 standard). It forms a clear film that enhances the natural beauty of wood. Pinjalac HB 30 can be tinted to any color. It is also highly thixotropic, meaning it is possible to achieve a thick wet film without sagging.



As a high-build, fast-drying lacquer with good stacking properties, Pinjalac HB 30 speeds up the application process, and improves production throughput.

#### PAINT SYSTEMS

#### WW90

TREATMENT	PRODUCT	APPLICATION METHOD	WET FILM THICKNESS
1x Impregnation	Pinja Wood Stain	Dipping, flow coating, spraying, brushing	60 - 80 μm
1x Lacquering 1x Lacquering	Pinjalac HB 30 Pinjalac HB 30	Spraying Spraying	120 - 150 μm 120 - 150 μm

#### WW91

Recommended for wood types with deep wood pores (e.g. oak, meranti).

TREATMENT	PRODUCT	APPLICATION METHOD	WET FILM THICKNESS
1x Impregnation	Pinja Wood Stain	Dipping, flow coating	60 - 80 μm
1x Priming	Pinjalac Solid Dipp	Dipping, flow coating	80 - 100 μm
1x Lacquering	Pinjalac HB 30	Spraying	120 - 150 μm
1x Lacquering	Pinjalac HB 30	Spraying	120 - 150 μm

#### For application instructions please refer to Product Data sheet.

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