

SURFACE PREPARATION

Dirt, dust and other unfamiliar material must be removed from the surface. Wooden material should be sanded before application with paper grain size 150 – 240. All sanding dust must be removed before application.

APPLICATION CONDITIONS

During application and drying the temperature of the air, paint and surface should be at least +18°C. The relative humidity should not exceed 70%. Good ventilation is needed during drying process.

APPLICATION

Stir Akvi Primer Pro carefully before application and thin with water if necessary.

Apply an even coat of Akvi Primer Pro (wet film thickness about 80–150 g/m²) and let it dry. Sand the surface with sand paper 240–400 grit and remove sanding dust carefully.

If needed apply second coat of Akvi Primer Pro same way as first coat and sand the surface and remove sanding dust.

Stir Akvi Top DS 25 carefully before application and thin with water if necessary. Apply an even coat (wet film thickness about 80–120 g/m²) and let it dry.

The drying time depends of film thickness, temperature, relative humidity and the air ventilation.

Application with airless, air assisted-airless and conventional spray. Nozzle size 0.011–0.013” recommended. Spraying distance from the object is about 20–25 cm.

MAINTENANCE PAINTING

Wash down the surface with MAALIPESU detergent and rinse carefully with water. Remove old loose paint with scraper. Sand down surface and remove the sanding dust. Stir Helmi or Empire carefully before use. Apply evenly 1–2 coats of paint. Sand down lightly between each coat.

The above information is not intended to be exhaustive or complete. The information is based on laboratory tests and practical experience, and it is given to the best of our knowledge. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As manufacturer we cannot control the conditions under which the product is being used or the many factors that have an effect on the use and application of the product. We disclaim liability for any damages caused by using the product against our instructions or for inappropriate purposes. We reserve the right to change the given information unilaterally without notice.

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