
SURFACE PREPARATION	The surface to be treated has to be clean and dry. The moisture content of sawn timber has to be below 20 %.
APPLICATION CONDITIONS	During application and drying the temperature of the air, paint and surface should be at least +10 °C. The relative humidity should not exceed 70 %. Good ventilation is needed during the drying process.
SYSTEM	<p>Priming</p> <p>Stir the Pinja Pro Primer well before application. If needed primer is possible thin up to 30 % with water. Apply Pinja Pro Primer evenly about 125-160 g/m² wet film thickness and check that it covers well the surfaces. Let the product dry. In normal conditions when temperature is 20 - 30 °C the minimum drying time is about 24 hours.</p> <p>Stacking temperature below +30°C.</p> <p>Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.</p>
STACKING	In order to avoid surface damages painted panels are recommended to stack so that the paint surface is against wood surface. Surface temperature must be under 30°C and between panels is recommended to put some soft material. Drying and stacking properties must be tested before starting the full scale painting.
FINISHING PAINTING	Remove dirt, mould and loose particles from the surfaces. Remove loose paint with scraper and brush the surface clean with a steel brush. Wash down dirty and mouldy surfaces with Tikkurila Mould Removal according to the instructions. Paint the surface according the instructions of finishing paint. Both water- and solvent-borne products are suitable for finishing painting of the primer surface. E.g. Vinha, Ultra, Pika-Teho and Teho are products recommended for finishing painting.

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